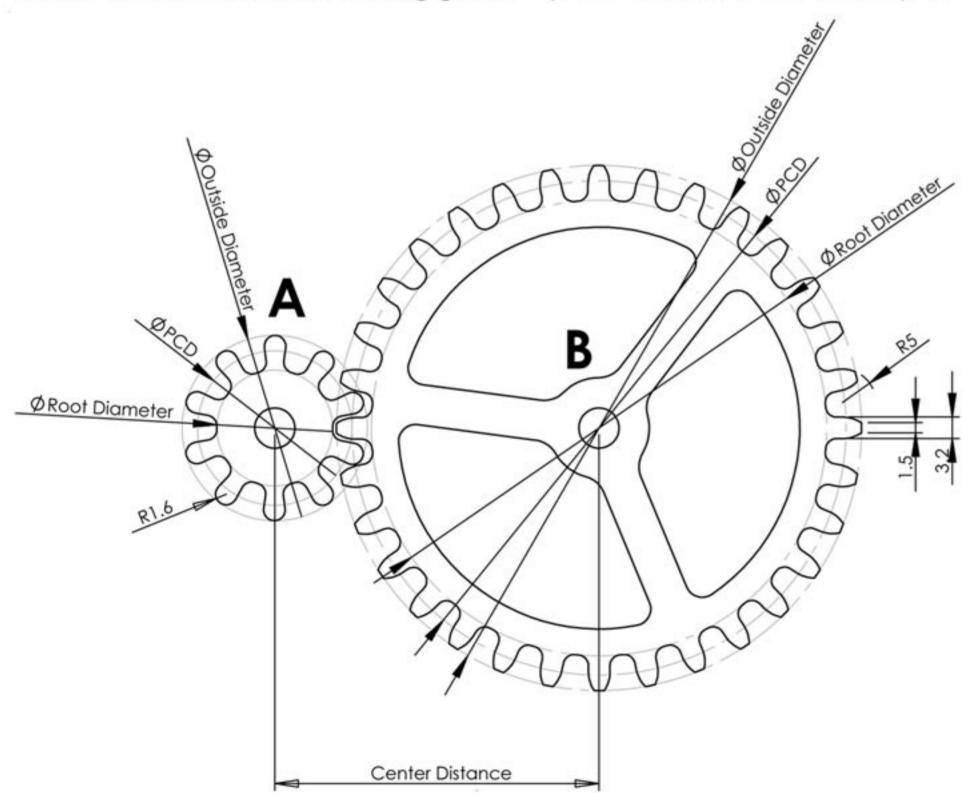
To Find	Module	Imperial		
PCD	= No. of TEETH x MOD	(mm)	= No. of TEETH DP	(ins)
ØD	= (No. of TEETH + 2) x MOD	(mm)	= No. of TEETH + 2 DP	(ins)
DP	$= \frac{25.4}{\text{MODULE}}$		$=\frac{\pi}{CP}$	
MODULE	$=\frac{CP}{\pi}$	(mm)	$=\frac{25.4}{DP}$	
No. of TEETH	= PCD ÷ MODULE	(mm)	= PCD" x DP	
CP	= MODULE x π	(mm)	$=\frac{\pi}{DP}$	(ins)
ADDENDUM	= MODULE	(mm)	$=\frac{1}{DP}$	(ins)
DEDENDUM	= 1.4 x MOD = 1.25 x M (0.25-1 MOD) (1.25-8 N		$=\frac{1.4}{DP} (100-24 DP) = \frac{1.25}{DP}$	(20-6 DP)

Center distance between mating gears = (PCD Gear A+PCD Gear B) / 2



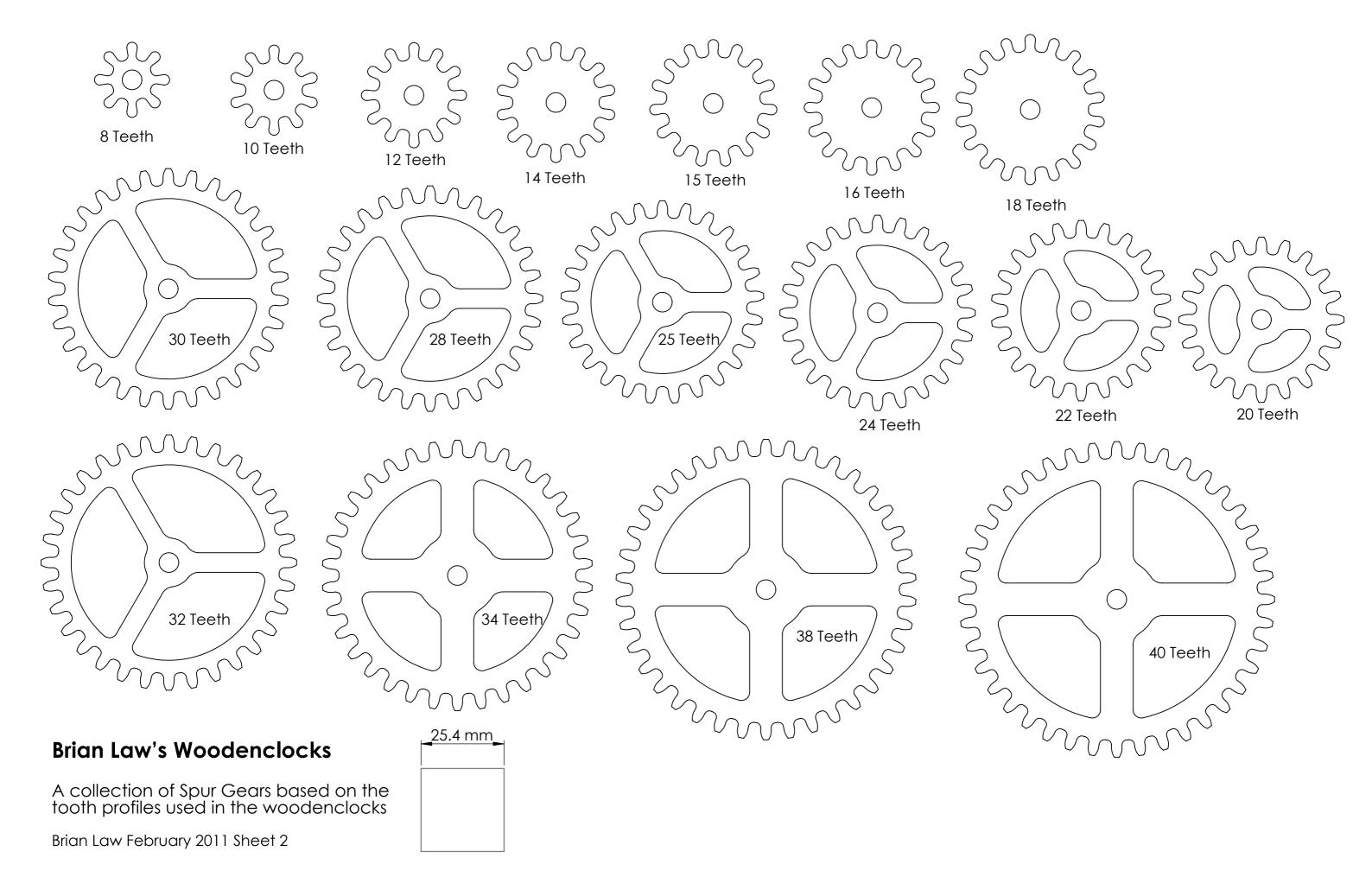
Number of Teeth	Pitch Circle Diameter	Outside Diameter	Root Diameter	ToothThickness	Root Radius	Module
8	18.4	23	12.65	3.2	1.6	2.3
10	23	27.6	17.25	3.2	1.6	2.3
12	27.6	32.2	21.85	3.2	1.6	2.3
14	32.2	36.8	26.45	3.2	1.6	2.3
15	34.5	39.1	28.75	3.2	1.6	2.3
16	36.8	41.4	31.05	3.2	1.6	2.3
18	41.4	46	35.65	3.2	1.6	2.3
20	46	50.6	40.25	3.2	1.6	2.3
22	50.6	55.2	44.85	3.2	1.6	2.3
24	55.2	59.8	49.45	3.2	1.6	2.3
25	57.5	62.1	51.75	3.2	1.6	2.3
28	64.4	69	58.65	3.2	1.6	2.3
30	69	73.6	63.25	3.2	1.6	2.3
32	73.6	78.2	67.85	3.2	1.6	2.3
34	78.2	82.8	72.45	3.2	1.6	2.3
38	87.4	92	81.65	3.2	1.6	2.3
40	92	96.6	86.25	3.2	1.6	2.3
45	103.5	108.1	97.75	3.2	1.6	2.3
50	115	119.6	109.25	3.2	1.6	2.3
54	124.2	128.8	118.45	3.2	1.6	2.3
60	138	142.6	132.25	3.2	1.6	2.3
64	147.2	151.8	141.45	3.2	1.6	2.3
70	161	165.6	155.25	3.2	1.6	2.3
72	165.6	170.2	159.85	3.2	1.6	2.3
75	172.5	177.1	166.75	3.2	1.6	2.3
80	184	188.6	178.25	3.2	1.6	2.3
84	193.2	197.8	187.45	3.2	1.6	2.3
90	207	211.6	201.25	3.2	1.6	2.3
96	220.8	225.4	215.05	3.2	1.6	2.3
100	230	234.6	224.25	3.2	1.6	2.3

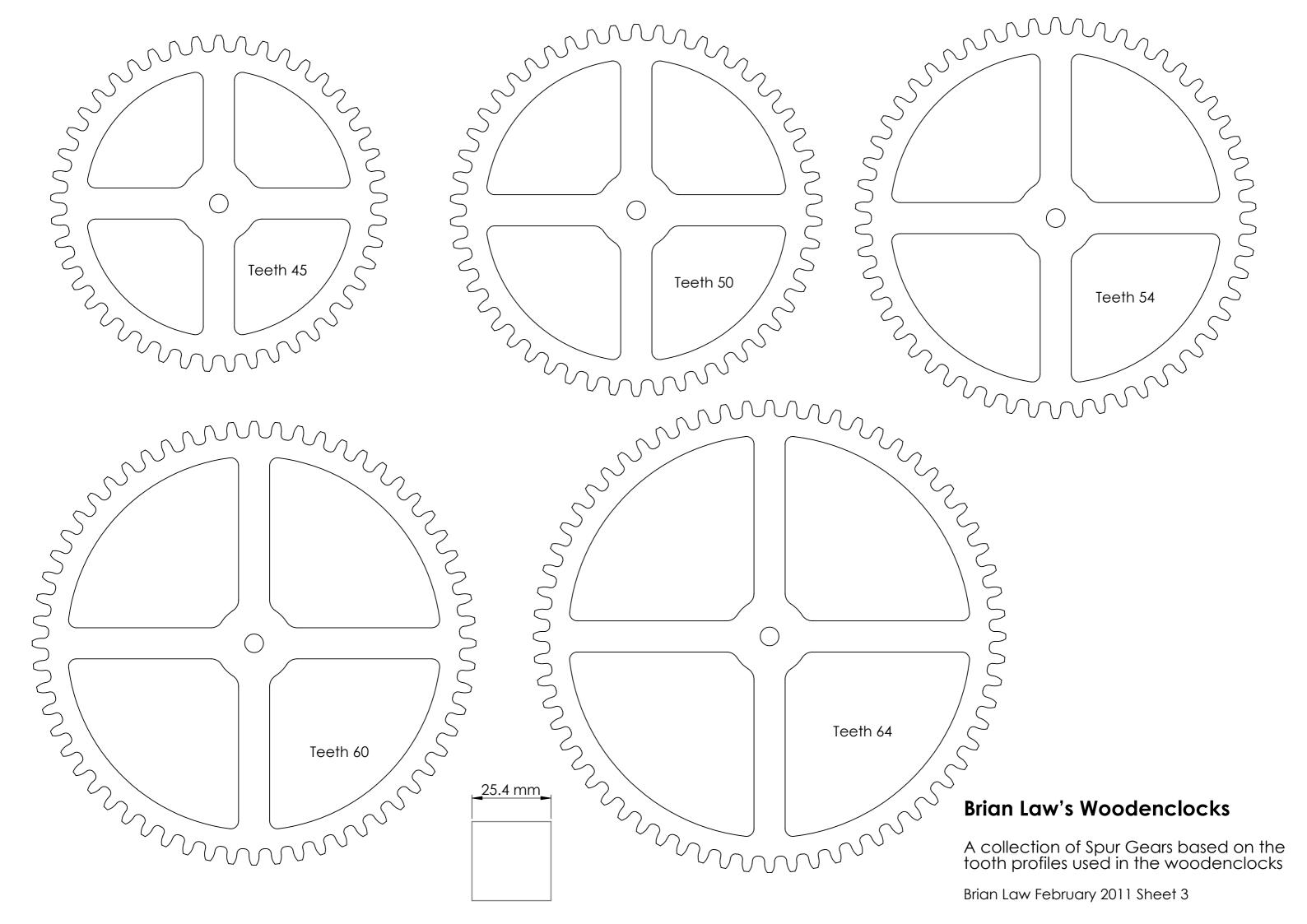
The box on each page is 25.4mm (1 inch)square

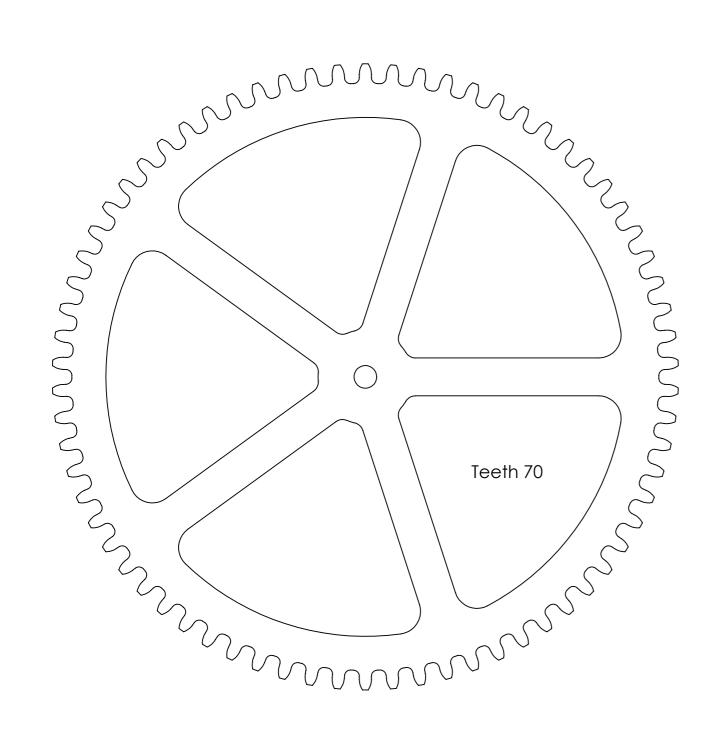


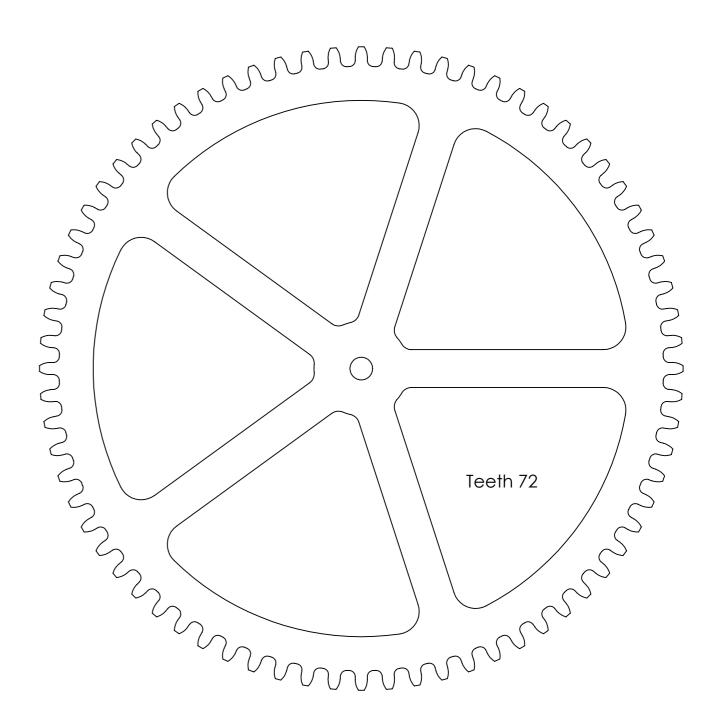
A collection of Spur Gears based on the tooth profiles used in the woodenclocks

Brian Law February 2011





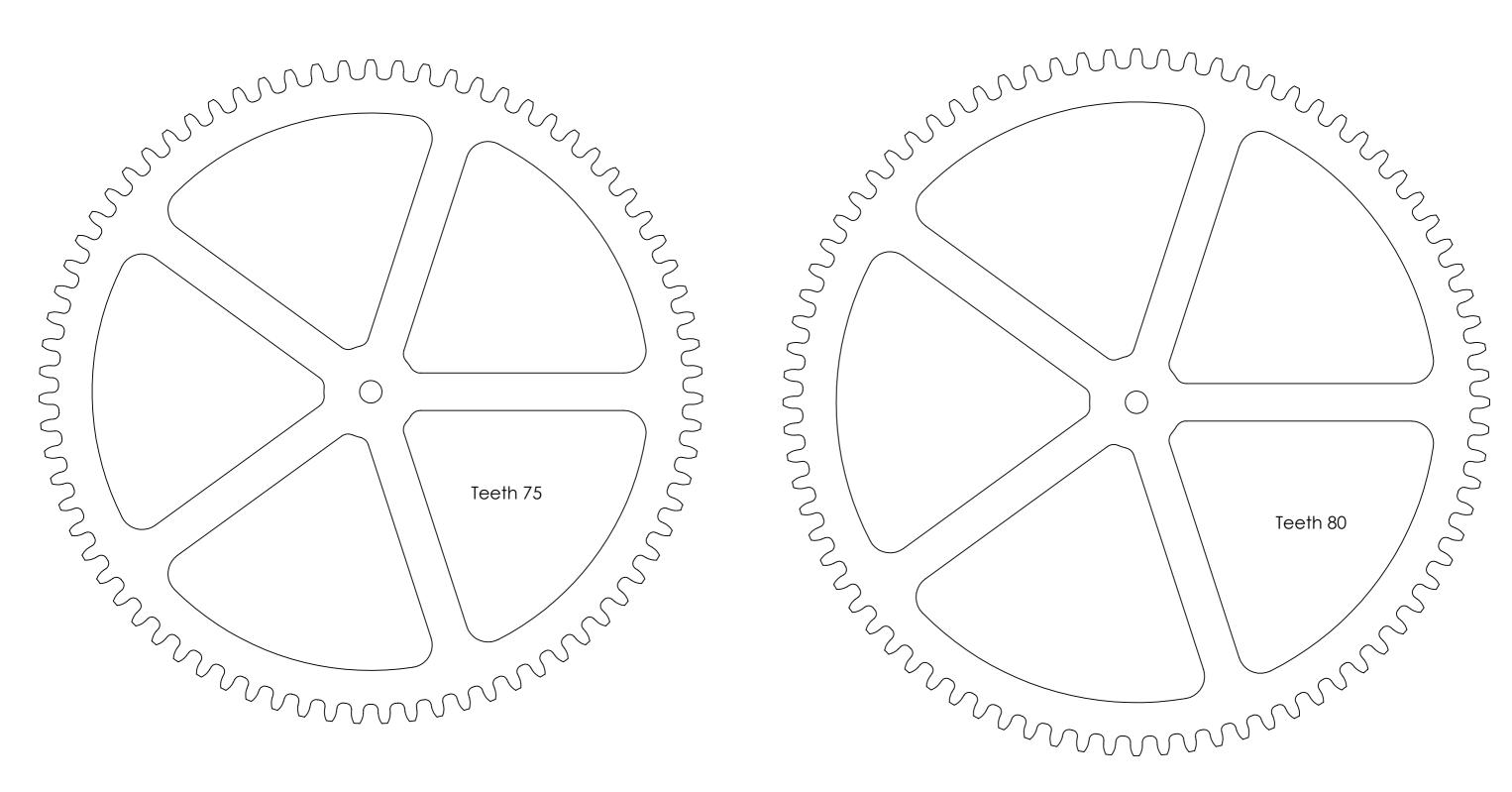




25.4 mm

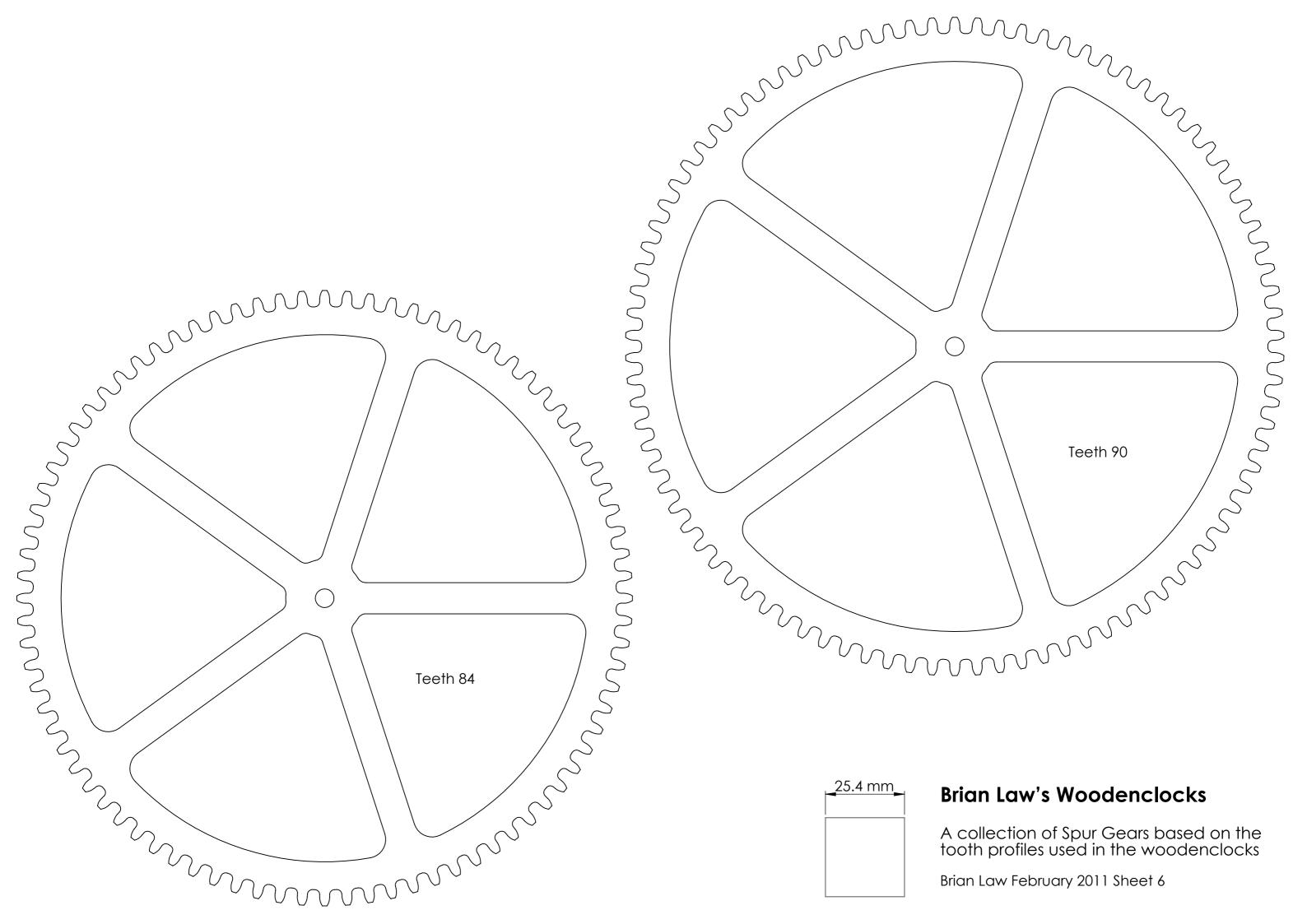
Brian Law's Woodenclocks

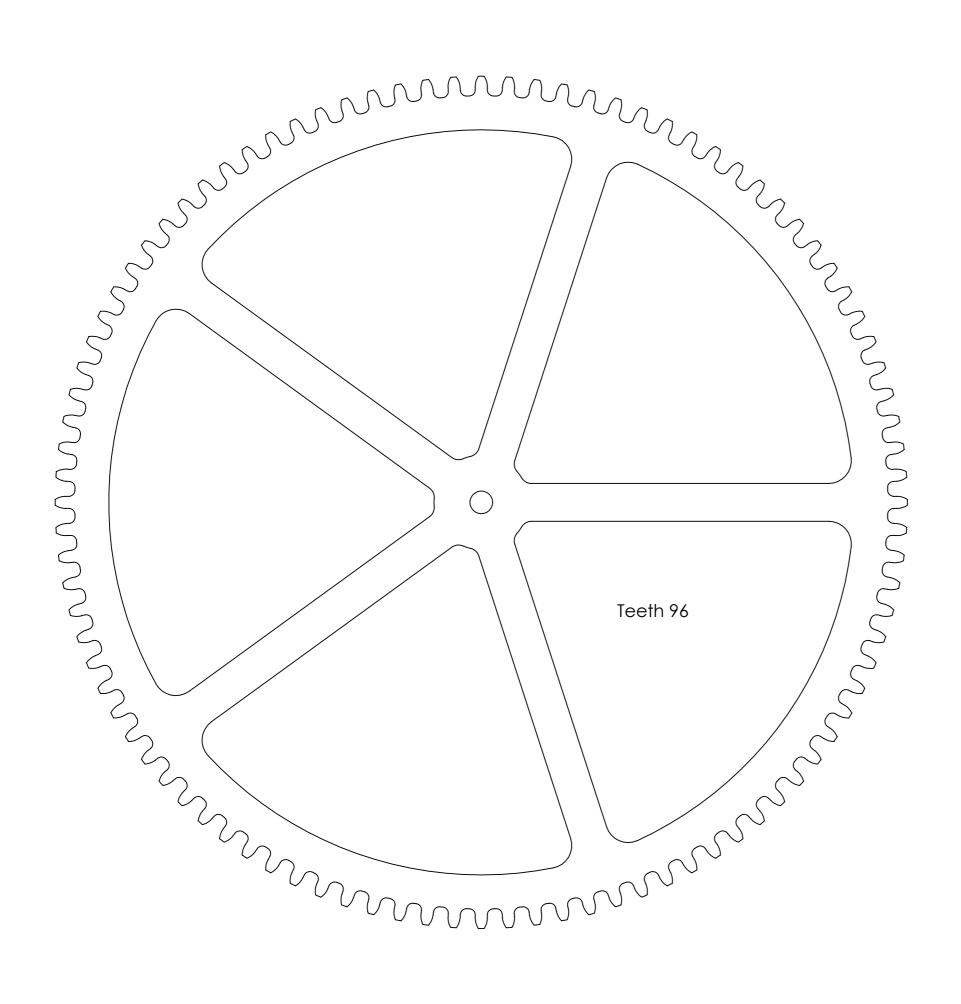
A collection of Spur Gears based on the tooth profiles used in the woodenclocks



Brian Law's Woodenclocks

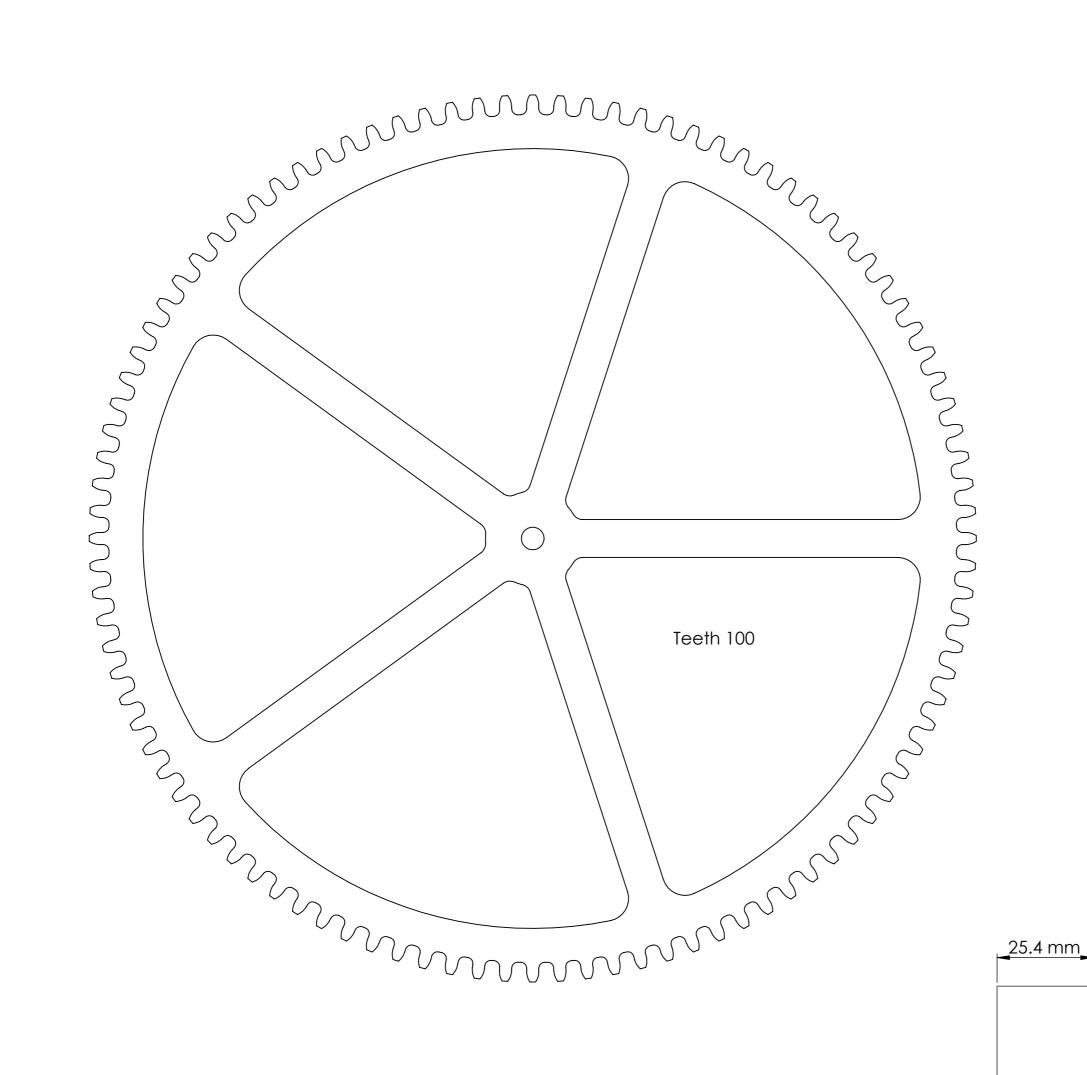
A collection of Spur Gears based on the tooth profiles used in the woodenclocks





Brian Law's Woodenclocks

A collection of Spur Gears based on the tooth profiles used in the woodenclocks



Brian Law's Woodenclocks

A collection of Spur Gears based on the tooth profiles used in the woodenclocks